



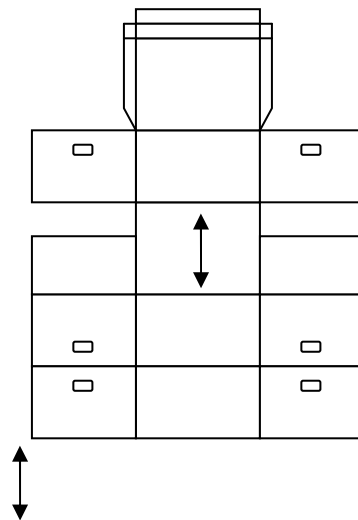
Specifications for Cubic Foot Archival Storage Box

October 2015

I. Scope

II. Requirements

Construction



Dimensions (NOTE: Always double check dimensions prior to sending out based upon shelving constraints.)



Paperboard

Composition

-
-
-
-

Sizing

Alkaline Reserve

—



Hydrogen Ion Concentration (pH)

Basis Weight

IV

- \geq
- \geq

Abrasion Resistance

Label Adhesion

\geq

-
-
-

Surface Smoothness

Bending Resistance

\geq . \geq .

≥

≥

Delamination

□

Burst Strength

≥

≥

≥

Flat Crush

≥

Adhesion Strength of Flutes (Pin Adhesion)

-

≥

Adhesive

•

•

•



-

-

-

-

-

Color & Dye Bleed/Transfer

Worksmanship

-

-

-

-

-

-

-

-

-

-



NATIONAL
ARCHIVES

-
-
-
-
-

Identification Markings

III. Preparation for Delivery

Packaging

-
-
-
-
-
-



IV. Quality Assurance Provisions

Tests

-

Test Methods

ASTM

TAPPI

Responsibility for Tests

for each production lot

Table of QC Test Items and Specifications

Test Items	Spec. Targets	Notes
Alum-rosin sizing		
Reducible Sulfur		
Alkaline reserve	-	
pH		
Basis Weight	\geq \geq \geq	
Abrasion Resistance		
Surface Smoothness		
Label Adhesion	\geq	<ul style="list-style-type: none"> • •
Bending Resistance	\geq	
Delamination		
Flat Crush	\geq	
Burst Strength	\geq	\geq
Adhesion Strength of Flutes	\geq	
Color & Dye Bleed / Transfer		



V. Inspection

Examination Criteria

Completed corrugated boards are:

-
-
-
-
-
-

Workmanship

-
-
-
-
-
-

Responsibility for Inspection

Sampling for Examination

Sampling Method



Acceptable quality levels

- \leq
- \leq
- \leq

Required Ordering Information

-
-
-
-
-
-

Revision note:



SHIPPING DESTINATIONS

Deliveries may be made to all NARA Sites and the primary shipping destinations are below. Delivery Orders for NARA Sites not shown below shall include delivery hours. All Delivery Orders will include Point of Contract (POC).

PRIMARY DESTINATIONS	PRIMARY DESTINATIONS
National Archives Archival Operations - Waltham 380 Trapelo Road Waltham, MA 02154 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM	National Archives Archival Operations – New York 1 Bowling Green New York, NY 10004 <i>(see Note 2)</i> Delivery Hours: Mon-Fri 9:30 AM-2:30 PM
National Archives Archival Operations - Philadelphia 14700 Townsend Road Philadelphia, PA 19154-1025 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM	National Archives Archival Operations – Washington DC Loading Dock 7 th & Pennsylvania Ave., R Washington, DC 20408 <i>(see Note 1)</i> Delivery Hours: Mon-Fri 9:00 AM-3:00 PM
National Archives at College Park 3301 Metzertott Road College Park, MD 20740 Delivery Hours: Mon-Fri 9:00 AM-3:00 PM	National Archives Archival Operations - Atlanta 5780 Jonesboro Road Morrow, GA 30260-3087 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM
National Archives Archival Operations – Fort Worth 1400 John Burgess Drive Fort Worth, TX 76140 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM	National Archives Archival Operations – Chicago 7358 South Pulaski Road Chicago, IL 60629 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM
National Archives Archival Operations – Kansas City 400 West Pershing Road Kansas City, MO 64131 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM	National Archives Archival Operations – Denver 17101 Huron Street Broomfield, CO 80023-8909 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM
National Archives Archival Operations – San Bruno 1000 Commodor Drive San Bruno CA 94066 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM	National Archives Archival Operations – Seattle 6125 Sand Point Way, NE Seattle, WA 98115 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM
National Archives Archival Operations – Anchorage 654 West 3 rd Street Anchorage AK 99501 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM	National Archives Archival Operations - Riverside 23123 Cajalco Road Perris CA 92570 Delivery Hours: Mon-Fri 9:30 AM-2:30 PM



<p>National Personnel Records Center Archival Operations – St. Louis 1 Archives Drive St Louis, MO 63138</p> <p>Delivery Hours: Mon-Fri 9:30 AM-2:30 PM</p>	
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NOTES TO CONTRACTOR:

At Delivery Location: National Archives – 7th & Pennsylvania Ave., NW Washington DC, low boy trailers cannot get into garage.

At Delivery Location: National Archives New York – 1 Bowling Green, New York, NY 10004, trailers cannot exceed 12 feet – six inches in height. Twenty-four advance notice, prior to delivery, is required.