


September 2011

	منظمة الأغذية والزراعة للأمم المتحدة	联合国 粮食及 农业组织	Food and Agriculture Organization of the United Nations	Organisation des Nations Unies pour l'alimentation et l'agriculture	Продовольственная и сельскохозяйственная организация Объединенных Наций	Organización de las Naciones Unidas para la Alimentación y la Agricultura
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JOINT MEETING

**Joint Meeting of the Hundred and Ninth (Special) Session
of the Programme Committee and Hundred and Forty-first (Special)
Session of the Finance Committee**

Rome, 3 November 2011

PROVISIONAL AGENDA

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| 1. Adoption of the Agenda | <i>JM 2011.3/1</i> |
| 2. Adjustments to the Programme of Work and Budget 2012-13 | <i>CL 143/3</i> |
| 3. Process for review of the Strategic Framework and preparation of the Medium Term Plan 2014-17 | <i>JM 2011.3/2</i> |
| 4. Immediate Plan of Action Implementation Progress Report | <i>CL 143/10</i> |
| 5. Any other business | |

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